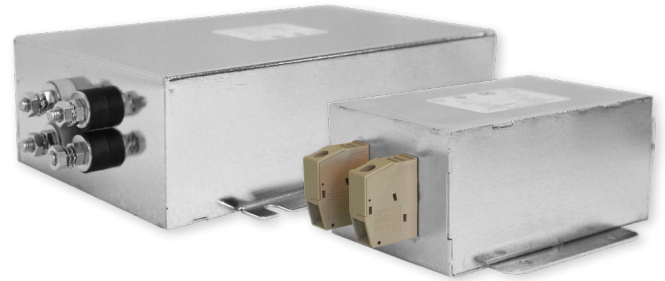


TG600

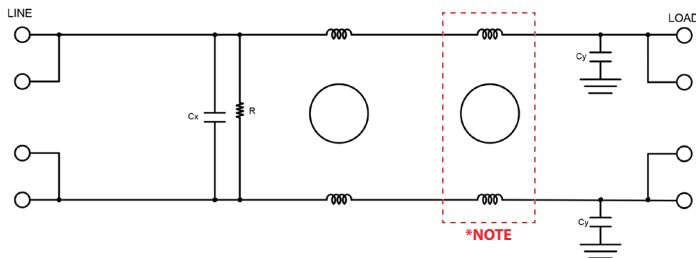
MAX PERFORMANCE **DC** POWER LINE FILTER

FEATURES

- » Rated currents include **15A, 30A, 60A, 80A, 100A, and 125A**
- » Dual Stage Line Filter
- » Available with **W** (wires), **S** (studs) and **C** (connectors) option
- » Agency Approved to UL1283 / 60929, CSA C22.2, EN 60939
- » Y-cap value can be adjusted to fit specification



ELECTRICAL SCHEMATIC



SPECIFICATIONS

MAX. OPERATING VOLTAGE	100VDC +10%
AMBIENT TEMPERATURE	-25 TO 55°C
CLIMATIC CATEGORY	25/100/21
TERMINALS (-T)	WIRE LEADS
	STUDS 15-60A (M5)
	80-125A (M6)
	CONNECTORS
*NOTE	INDUCTOR REMOVED FOR 100 A AND 125 A

TYP. WEIGHT, LBS (KG)	1.3 - 7.7 (0.6 - 3.5)
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HIPOT RATINGS

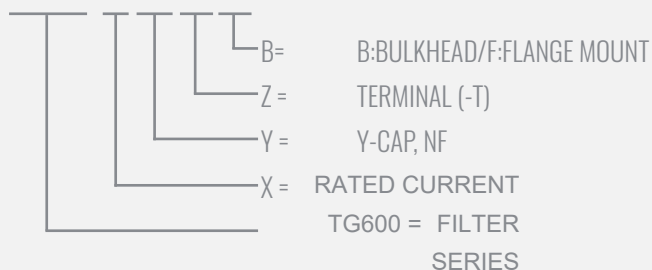
LINE TO GROUND	2700 VDC
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TYPICAL APPLICATIONS

- ✓ Telecom systems
- ✓ Rack mounted
- ✓ Enclosures
- ✓ MIL-Aero
- ✓ Mobile System

HOW TO ORDER

TG600- X - Y - Z - B



TG600

HIGH PERFORMANCE **DC** POWER LINE FILTER

MODEL NO.	RATED CURRENT, A @ 40° C	Y-CAP, nF	TERMINAL OPTIONS			MOUNTING OPTIONS		MAX. DIMENSIONS" (MM)		
			(W) INPUT/OUTPUT	(S) INPUT/OUTPUT	(C) INPUT/OUTPUT	BULKHEAD	FLANGE	WIDTH	(LENGTH)	HEIGHT
TG600-15-4.7-C-B	15	4.7			✓	✓		5.06"(129)	5.99"(152)	1.48"(38)
TG600-15-4.7-C-F	15	4.7			✓		✓	3.10"(79)	5.63"(143)	1.78"(45)
TG600-15-4.7-S-B	15	4.7		✓		✓		5.06"(129)	5.47"(139)	1.48"(38)
TG600-15-4.7-S-F	15	4.7		✓			✓	3.10"(79)	5.12"(130)	1.78"(45)
TG600-15-4.7-W-B	15	4.7	✓			✓		*	*	*
TG600-15-4.7-W-F	15	4.7	✓				✓	*	*	*
TG600-15-10-C-B	15	10			✓	✓		5.06"(129)	5.99"(152)	1.48"(38)
TG600-15-10-C-F	15	10			✓		✓	3.10"(79)	5.63"(143)	1.78"(45)
TG600-15-10-S-B	15	10		✓		✓		5.06"(129)	5.47"(139)	1.48"(38)
TG600-15-10-S-F	15	10		✓			✓	3.10"(79)	5.12"(130)	1.78"(45)
TG600-15-10-W-B	15	10	✓			✓		*	*	*
TG600-15-10-W-F	15	10	✓				✓	*	*	*
TG600-15-100-C-B	15	100			✓	✓		5.06"(129)	5.99"(152)	1.48"(38)
TG600-15-100-C-F	15	100			✓		✓	3.10"(79)	5.63"(143)	1.78"(45)
TG600-15-100-S-B	15	100		✓		✓		5.06"(129)	5.47"(139)	1.48"(38)
TG600-15-100-S-F	15	100		✓			✓	3.10"(79)	5.12"(130)	1.78"(45)
TG600-15-100-W-B	15	100	✓			✓		*	*	*
TG600-15-100-W-F	15	100	✓				✓	*	*	*
TG600-15-1000-C-B	15	1000			✓	✓		5.06"(129)	5.99"(152)	1.48"(38)
TG600-15-1000-C-F	15	1000			✓		✓	3.10"(79)	5.63"(143)	1.78"(45)
TG600-15-1000-S-B	15	1000		✓		✓		5.06"(129)	5.47"(139)	1.48"(38)
TG600-15-1000-S-F	15	1000		✓			✓	3.10"(79)	5.12"(130)	1.78"(45)
TG600-15-1000-W-B	15	1000	✓			✓		*	*	*
TG600-15-1000-W-F	15	1000	✓				✓	*	*	*
TG600-30-4.7-C-B	30	4.7			✓	✓		5.06"(129)	7.99"(203)	1.48"(38)
TG600-30-4.7-C-F	30	4.7			✓		✓	3.96"(101)	6.49"(165)	2.18"(55)
TG600-30-4.7-S-B	30	4.7		✓		✓		5.06"(129)	7.48"(190)	1.48"(38)
TG600-30-4.7-S-F	30	4.7		✓			✓	3.96"(101)	5.96"(152)	2.18"(55)
TG600-30-4.7-W-B	30	4.7	✓			✓		*	*	*
TG600-30-4.7-W-F	30	4.7	✓				✓	*	*	*
TG600-30-10-C-B	30	10			✓	✓		5.06"(129)	7.99"(203)	1.48"(38)
TG600-30-10-C-F	30	10			✓		✓	3.96"(101)	6.49"(165)	2.18"(55)
TG600-30-10-S-B	30	10		✓		✓		5.06"(129)	7.48"(190)	1.48"(38)
TG600-30-10-S-F	30	10		✓			✓	3.96"(101)	5.96"(152)	2.18"(55)

TG600

HIGH PERFORMANCE **DC** POWER LINE FILTER

MODEL NO.	RATED CURRENT, A @ 40° C	Y-CAP, nF	TERMINAL OPTIONS			MOUNTING OPTIONS		MAX. DIMENSIONS" (MM)		
			(W) INPUT/ OUTPUT	(S) INPUT/ OUTPUT	(C) INPUT/ OUTPUT	BULKHEAD	FLANGE	WIDTH	(LENGTH)	HEIGHT
TG600-30-10-W-B	30	10	✓			✓		*	*	*
TG600-30-10-W-F	30	10	✓				✓	*	*	*
TG600-30-100-C-B	30	100			✓	✓		5.06"(129)	7.99"(203)	1.48"(38)
TG600-30-100-C-F	30	100			✓		✓	3.96"(101)	6.49"(165)	2.18"(55)
TG600-30-100-S-B	30	100		✓		✓		5.06"(129)	7.48"(190)	1.48"(38)
TG600-30-100-S-F	30	100		✓			✓	3.96"(101)	5.96"(152)	2.18"(55)
TG600-30-100-W-B	30	100	✓			✓		*	*	*
TG600-30-100-W-F	30	100	✓				✓	*	*	*
TG600-30-1000-C-B	30	1000			✓	✓		5.06"(129)	7.99"(203)	1.48"(38)
TG600-30-1000-C-F	30	1000			✓		✓	3.96"(101)	6.49"(165)	2.18"(55)
TG600-30-1000-S-B	30	1000		✓		✓		5.06"(129)	7.48"(190)	1.48"(38)
TG600-30-1000-S-F	30	1000		✓			✓	3.96"(101)	5.96"(152)	2.18"(55)
TG600-30-1000-W-B	30	1000	✓			✓		*	*	*
TG600-30-1000-W-F	30	1000	✓				✓	*	*	*
TG600-60-4.7-C-B	60	4.7			✓	✓		5.06"(129)	8.99"(228)	1.48"(38)
TG600-60-4.7-C-F	60	4.7			✓		✓	5.48"(139)	7.87"(200)	2.55"(65)
TG600-60-4.7-S-B	60	4.7		✓		✓		5.06"(129)	9.40"(239)	1.48"(38)
TG600-60-4.7-S-F	60	4.7		✓			✓	5.48"(139)	8.31"(211)	2.55"(65)
TG600-60-4.7-W-B	60	4.7	✓			✓		*	*	*
TG600-60-4.7-W-F	60	4.7	✓				✓	*	*	*
TG600-60-10-C-B	60	10			✓	✓		5.06"(129)	8.99"(228)	1.48"(38)
TG600-60-10-C-F	60	10			✓		✓	5.48"(139)	7.87"(200)	2.55"(65)
TG600-60-10-S-B	60	10		✓		✓		5.06"(129)	9.40"(239)	1.48"(38)
TG600-60-10-S-F	60	10		✓			✓	5.48"(139)	8.31"(211)	2.55"(65)
TG600-60-10-W-B	60	10	✓			✓		*	*	*
TG600-60-10-W-F	60	10	✓				✓	*	*	*
TG600-60-100-C-B	60	100			✓	✓		5.06"(129)	8.99"(228)	1.48"(38)
TG600-60-100-C-F	60	100			✓		✓	5.48"(139)	7.87"(200)	2.55"(65)
TG600-60-100-S-B	60	100		✓		✓		5.06"(129)	9.40"(239)	1.48"(38)
TG600-60-100-S-F	60	100		✓			✓	5.48"(139)	8.31"(211)	2.55"(65)
TG600-60-100-W-B	60	100	✓			✓		*	*	*
TG600-60-100-W-F	60	100	✓				✓	*	*	*
TG600-60-1000-C-B	60	1000			✓	✓		5.06"(129)	8.99"(228)	1.48"(38)
TG600-60-1000-C-F	60	1000			✓		✓	5.48"(139)	7.87"(200)	2.55"(65)

TG600

HIGH PERFORMANCE **DC** POWER LINE FILTER

MODEL NO.	RATED CURRENT, A @ 40° C	Y-CAP, nF	TERMINAL OPTIONS			MOUNTING OPTIONS		MAX. DIMENSIONS" (MM)		
			(W) INPUT/ OUTPUT	(S) INPUT/ OUTPUT	(C) INPUT/ OUTPUT	BULKHEAD	FLANGE	WIDTH	(LENGTH)	HEIGHT
TG600-60-1000-S-B	60	1000		✓		✓		5.06"(129)	9.40"(239)	1.48"(38)
TG600-60-1000-S-F	60	1000		✓			✓	5.48"(139)	8.31"(211)	2.55"(65)
TG600-60-1000-W-B	60	1000	✓			✓		*	*	*
TG600-60-1000-W-F	60	1000	✓				✓	*	*	*
TG600-80-4.7-C-B	80	4.7			✓	✓		5.06"(129)	8.99"(228)	1.48"(38)
TG600-80-4.7-C-F	80	4.7			✓		✓	5.48"(139)	7.87"(200)	2.55"(65)
TG600-80-4.7-S-B	80	4.7		✓		✓		5.06"(129)	9.40"(239)	1.48"(38)
TG600-80-4.7-S-F	80	4.7		✓			✓	5.48"(139)	8.31"(211)	2.55"(65)
TG600-80-4.7-W-B	80	4.7	✓			✓		*	*	*
TG600-80-4.7-W-F	80	4.7	✓				✓	*	*	*
TG600-80-10-C-B	80	10			✓	✓		5.06"(129)	8.99"(228)	1.48"(38)
TG600-80-10-C-F	80	10			✓		✓	5.48"(139)	7.87"(200)	2.55"(65)
TG600-80-10-S-B	80	10		✓		✓		5.06"(129)	9.40"(239)	1.48"(38)
TG600-80-10-S-F	80	10		✓			✓	5.48"(139)	8.31"(211)	2.55"(65)
TG600-80-10-W-B	80	10	✓			✓		*	*	*
TG600-80-10-W-F	80	10	✓				✓	*	*	*
TG600-80-100-C-B	80	100			✓	✓		5.06"(129)	8.99"(228)	1.48"(38)
TG600-80-100-C-F	80	100			✓		✓	5.48"(139)	7.87"(200)	2.55"(65)
TG600-80-100-S-B	80	100		✓		✓		5.06"(129)	9.40"(239)	1.48"(38)
TG600-80-100-S-F	80	100		✓			✓	5.48"(139)	8.31"(211)	2.55"(65)
TG600-80-100-W-B	80	100	✓			✓		*	*	*
TG600-80-100-W-F	80	100	✓				✓	*	*	*
TG600-80-1000-C-B	80	1000			✓	✓		5.06"(129)	8.99"(228)	1.48"(38)
TG600-80-1000-C-F	80	1000			✓		✓	5.48"(139)	7.87"(200)	2.55"(65)
TG600-80-1000-S-B	80	1000		✓		✓		5.06"(129)	9.40"(239)	1.48"(38)
TG600-80-1000-S-F	80	1000		✓			✓	5.48"(139)	8.31"(211)	2.55"(65)
TG600-80-1000-W-B	80	1000	✓			✓		*	*	*
TG600-80-1000-W-F	80	1000	✓				✓	*	*	*
TG600-100-4.7-C-B	100	4.7			✓	✓		5.06"(129)	10.26"(261)	1.78"(45)
TG600-100-4.7-C-F	100	4.7			✓		✓	*	*	*
TG600-100-4.7-S-B	100	4.7		✓		✓		5.06"(129)	10.43"(265)	1.78"(45)
TG600-100-4.7-S-F	100	4.7		✓			✓	5.06"(129)	10.26"(261)	1.78"(45)
TG600-100-4.7-W-B	100	4.7	✓			✓		*	*	*
TG600-100-4.7-W-F	100	4.7	✓				✓	*	*	*

TG600

HIGH PERFORMANCE **DC** POWER LINE FILTER

MODEL NO.	RATED CURRENT, A @ 40° C	Y-CAP, nF	TERMINAL OPTIONS			MOUNTING OPTIONS		MAX. DIMENSIONS" (MM)		
			(W) INPUT/ OUTPUT	(S) INPUT/ OUTPUT	(C) INPUT/ OUTPUT	BULKHEAD	FLANGE	WIDTH	(LENGTH)	HEIGHT
TG600-100-10-C-B	100	10			✓	✓		5.06"(129)	10.26"(261)	1.78"(45)
TG600-100-10-C-F	100	10			✓		✓	*	*	*
TG600-100-10-S-B	100	10		✓		✓		5.06"(129)	10.43"(265)	1.78"(45)
TG600-100-10-S-F	100	10		✓			✓	5.06"(129)	10.26"(261)	1.78"(45)
TG600-100-10-W-B	100	10	✓			✓		*	*	*
TG600-100-10-W-F	100	10	✓				✓	*	*	*
TG600-100-100-C-B	100	100			✓	✓		5.06"(129)	10.26"(261)	1.78"(45)
TG600-100-100-C-F	100	100			✓		✓	*	*	*
TG600-100-100-S-B	100	100		✓		✓		5.06"(129)	10.43"(265)	1.78"(45)
TG600-100-100-S-F	100	100		✓			✓	5.06"(129)	10.26"(261)	1.78"(45)
TG600-100-100-W-B	100	100	✓			✓		*	*	*
TG600-100-100-W-F	100	100	✓				✓	*	*	*
TG600-100-1000-C-B	100	1000			✓	✓		5.06"(129)	10.26"(261)	1.78"(45)
TG600-100-1000-C-F	100	1000			✓		✓	*	*	*
TG600-100-1000-S-B	100	1000		✓		✓		5.06"(129)	10.43"(265)	1.78"(45)
TG600-100-1000-S-F	100	1000		✓			✓	5.06"(129)	10.26"(261)	1.78"(45)
TG600-100-1000-W-B	100	1000	✓			✓		*	*	*
TG600-100-1000-W-F	100	1000	✓				✓	*	*	*
TG600-125-4.7-C-B	125	4.7			✓	✓		5.06"(129)	10.26"(261)	1.78"(45)
TG600-125-4.7-C-F	125	4.7			✓		✓	*	*	*
TG600-125-4.7-S-B	125	4.7		✓		✓		5.06"(129)	10.43"(265)	1.78"(45)
TG600-125-4.7-S-F	125	4.7		✓			✓	5.06"(129)	10.26"(261)	1.78"(45)
TG600-125-4.7-W-B	125	4.7	✓			✓		*	*	*
TG600-125-4.7-W-F	125	4.7	✓				✓	*	*	*
TG600-125-10-C-B	125	10			✓	✓		5.06"(129)	10.26"(261)	1.78"(45)
TG600-125-10-C-F	125	10			✓		✓	*	*	*
TG600-125-10-S-B	125	10		✓		✓		5.06"(129)	10.43"(265)	1.78"(45)
TG600-125-10-S-F	125	10		✓			✓	5.06"(129)	10.26"(261)	1.78"(45)
TG600-125-10-W-B	125	10	✓			✓		*	*	*
TG600-125-10-W-F	125	10	✓				✓	*	*	*
TG600-125-100-C-B	125	100			✓	✓		5.06"(129)	10.26"(261)	1.78"(45)
TG600-125-100-C-F	125	100			✓		✓	*	*	*
TG600-125-100-S-B	125	100		✓		✓		5.06"(129)	10.43"(265)	1.78"(45)
TG600-125-100-S-F	125	100		✓			✓	5.06"(129)	10.26"(261)	1.78"(45)

TG600

HIGH PERFORMANCE **DC** POWER LINE FILTER

MODEL NO.	RATED CURRENT, A @ 40° C	Y-CAP, nF	TERMINAL OPTIONS			MOUNTING OPTIONS		MAX. DIMENSIONS" (MM)		
			(W) INPUT/OUTPUT	(S) INPUT/OUTPUT	(C) INPUT/OUTPUT	BULKHEAD	FLANGE	WIDTH	(LENGTH)	HEIGHT
TG600-125-100-W-B	125	100	✓			✓		*	*	*
TG600-125-100-W-F	125	100	✓				✓	*	*	*
TG600-125-1000-C-B	125	1000			✓	✓		5.06"(129)	10.26"(261)	1.78"(45)
TG600-125-1000-C-F	125	1000			✓		✓	*	*	*
TG600-125-1000-S-B	125	1000		✓		✓		5.06"(129)	10.43"(265)	1.78"(45)
TG600-125-1000-S-F	125	1000		✓			✓	5.06"(129)	10.26"(261)	1.78"(45)
TG600-125-1000-W-B	125	1000	✓			✓		*	*	*
TG600-125-1000-W-F	125	1000	✓				✓	*	*	*

*Contact factory for dimensions.

TYPICAL INSERTION LOSS, dB (50/50 Ohm)

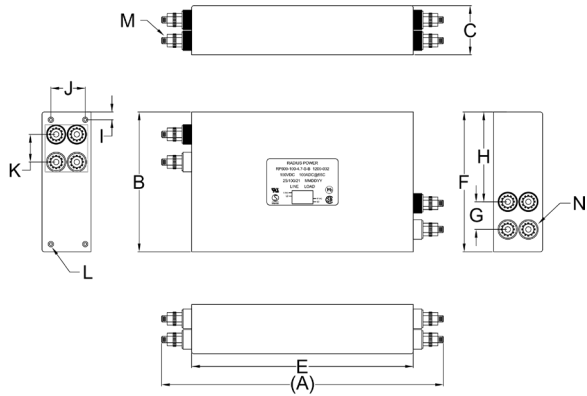
Amps	Freq (MHz)	0.15	0.5	1.0	10	30
15	CM (dB)	22	42	50	50	40
	DM (dB)	30	32	38	40	35
30	CM (dB)	24	50	60	45	38
	DM (dB)	32	35	60	45	30
60	CM (dB)	18	40	40	45	35
	DM (dB)	40	42	35	42	35
80	CM (dB)	18	40	40	45	35
	DM (dB)	40	42	35	42	35
100	CM (dB)	20	40	40	35	25
	DM (dB)	40	42	30	45	35
125	CM (dB)	32	34	30	20	30
	DM (dB)	40	42	30	42	35

TG600

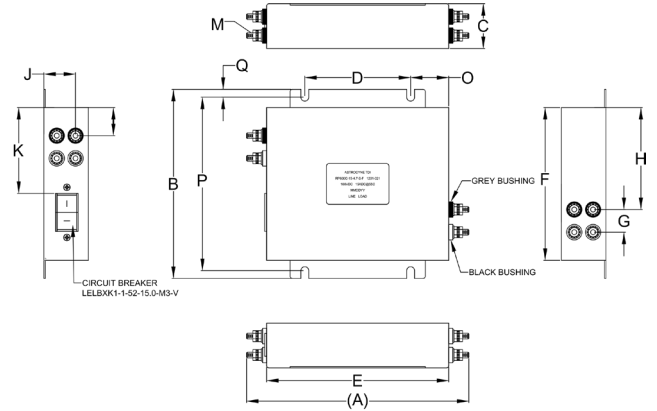
HIGH PERFORMANCE **DC** POWER LINE FILTER

TG600 MECHANICAL OUTLINES (MM)

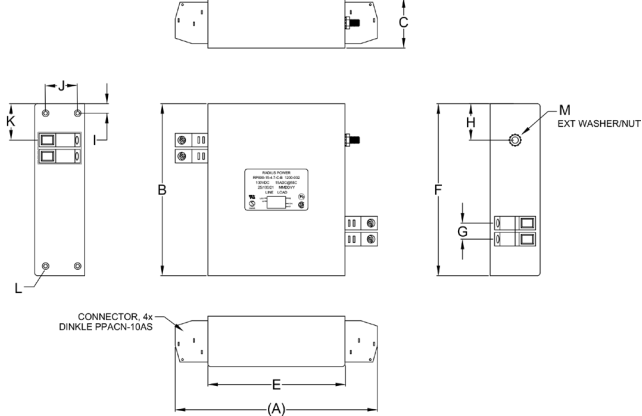
STUDS (B)



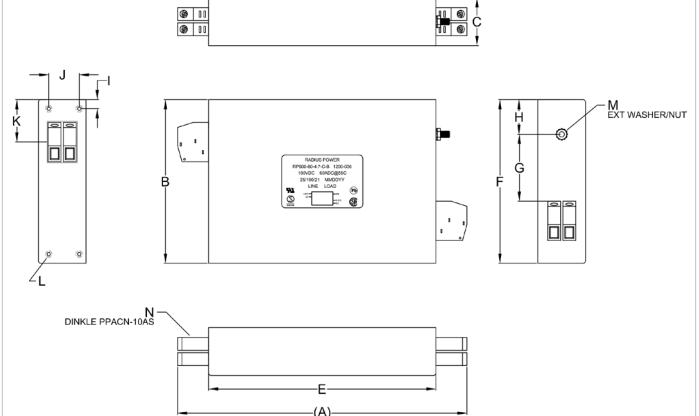
STUDS (F)



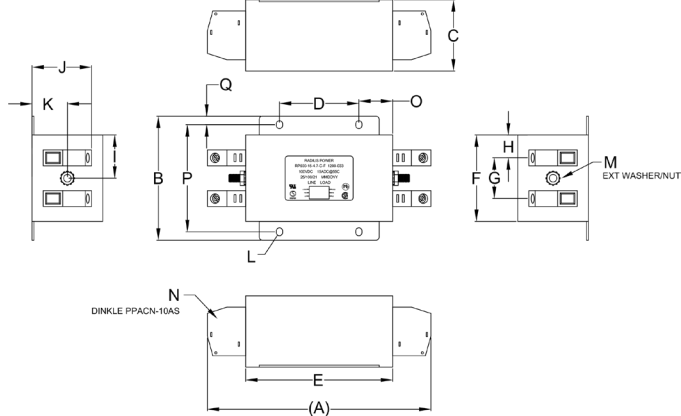
CONNECTORS (B) (15/30AMPS)



CONNECTORS (B) (60/80/100/125 AMPS)



CONNECTORS (F)



TG600

HIGH PERFORMANCE **DC** POWER LINE FILTER

SERIES	(A)	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q
STUDS (B) (15A)	5.47" (139)	5.06" (129)	1.48" (38)	N/A	4.06" (139)	5.06" (129)	0.75" (19)	N/A	0.28" (7)	0.95" (24)	0.75" (19)	INSERT 6-32, 4x	STUD M5 GND	GREY BUSHING, 4x	N/A	N/A	N/A
STUDS (F) (15A)	5.12" (130)	3.10" (79)	1.78" (45)	2.00" (51)	3.70" (94)	3.10" (79)	0.75" (19)	0.71" (18)	N/A	1.23" (31)	0.60" (15)	Ø 0.20X0.16" (Ø 5.08X3.96)	STUD M5 GND	GREY BUSHING, 4x	N/A	N/A	N/A
CONNECT. (B) (15A)	5.99" (152)	5.06" (129)	1.48" (38)	N/A	4.08" (104)	5.06" (129)	0.47" (12)	1.07" (27)	0.28" (7)	0.95" (24)	1.07" (27)	INSERT 6-32, 4x	STUD M5 GND	N/A	N/A	N/A	N/A
CONNECT. (F) (15A)	5.63" (143)	3.10" (79)	1.78" (45)	2.00" (51)	3.70" (94)	2.16" (55)	1.02" (26)	0.57" (15)	1.08" (27)	0.89" (23)	1.50" (38)	Ø 0.19"x0.15",4x (Ø 5.0x4.0, 4x)	STUD M5 GND	CONNECTOR, 4x	0.85" (22)	2.68" (68)	0.21" (5)
STUDS (B) (30A)	7.48" (190)	5.06" (129)	1.48" (38)	N/A	6.06" (154)	5.06" (129)	0.75" (19)	N/A	0.28" (7)	0.95" (24)	0.75" (19)	INSERT 6-32, 4x	STUD M5, GND	GREY BUSHING, 4x	N/A	N/A	N/A
STUDS (F) (30A)	5.96" (152)	3.96" (101)	2.18" (55)	2.00" (51)	4.58" (116)	3.50" (89)	0.75" (19)	1.10" (28)	N/A	1.43" (36)	0.80" (20)	Ø 0.20X0.16" (Ø 5.08X3.96)	STUD M5 GND	GREY BUSHING, 4x	N/A	N/A	N/A
CONNECT. (B) (30A)	7.99" (203)	5.06" (129)	1.48" (38)	N/A	6.06" (154)	5.06" (129)	0.49" (13)	3.52" (89)	0.28" (7)	0.95" (24)	1.35" (34)	INSERT 6-32, 4x	STUD M5, GND	CONNECTOR, 4x	N/A	N/A	N/A
CONNECT. (F) (30A)	6.49" (165)	3.96" (101)	2.18" (55)	2.00" (51)	4.56" (116)	2.96" (75)	1.18" (30)	0.89" (23)	1.48" (38)	1.70" (43)	1.09" (28)	Ø 0.19"x0.15",4x (Ø 5.0x4.0, 4x)	STUD M5 GND	CONNECTOR, 4x	1.28" (33)	3.50" (89)	0.23" (6)
STUDS (B) (60/80A)	9.40" (239)	5.06" (129)	1.48" (38)	N/A	7.06" (179)	5.06" (129)	0.75" (19)	N/A	0.28" (7)	0.95" (24)	0.75" (19)	INSERT 6-32, 4x	STUD M5 GND	GREY BUSHING, 4x	N/A	N/A	N/A
STUDS (F) (60/80A)	8.31" (211)	5.48" (139)	2.55" (65)	2.76" (70)	5.94" (151)	5.48" (139)	0.75" (19)	1.79" (45)	N/A	1.61" (41)	0.99" (25)	Ø 0.26X0.39" (Ø 6.60X9.90)	STUD M5 GND	GREY BUSHING, 4x	N/A	N/A	N/A
CONNECT. (B) (60/80A)	8.99" (228)	5.06" (129)	1.48" (38)	N/A	7.06" (179)	5.06" (129)	2.07" (53)	1.03" (26)	0.28" (7)	0.95" (24)	1.31" (33)	INSERT 6-32, 4x	STUD M5 GND	CONNECTOR, 4x	N/A	N/A	N/A
CONNECT. (F) (60/80A)	7.87" (200)	5.48" (139)	2.55" (65)	2.58" (65)	5.94" (151)	4.32" (110)	0.98" (25)	1.67" (42)	3.73" (95)	1.97" (50)	0.77" (20)	Ø 0.40"x0.25", 4x (Ø 10.4x6.6, 4x)	STUD M5 GND	CONNECTOR, 4x	1.68" (43)	4.92" (125)	0.28" (7)
STUDS (B) (100/125A)	10.43" (265)	5.06" (129)	1.78" (45)	N/A	8.06" (265)	5.06" (129)	1.00" (25)	N/A	0.28" (7)	1.25" (32)	1.00" (25)	INSERT 6-32, 4x	STUD M6, 8x	GREY BUSHING, 4x	N/A	N/A	N/A
STUDS (F) (100/125A)	10.26" (261)	5.06" (129)	1.78" (45)	N/A	8.06" (205)	5.06" (129)	1.00" (25)	3.25" (83)	0.28" (7)	1.25" (32)	1.00" (25)	INSERT 6-32, 4x	STUD M6, 8x	GREY BUSHING, 4x	N/A	N/A	N/A
CONNECT. (B) (100/125A)	10.26" (261)	5.06" (129)	1.78" (45)	N/A	8.06" (205)	5.06" (129)	1.00" (25)	3.25" (83)	0.28" (7)	1.25" (32)	1.00" (25)	INSERT 6-32, 4x	STUD M6, 8x	GREY BUSHING, 4x	N/A	N/A	N/A

TYPICAL TOLERANCE: +/-0.02" (0.50MM)